



## Mpact Corrugated Western Cape – Epping

Analyst and investor site visit

15 & 16 November 2011

# Overview

## Raw materials

Epping	Containerboard
Kuilsriver	Containerboard

## Staff numbers

Employees	443
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## Capacity

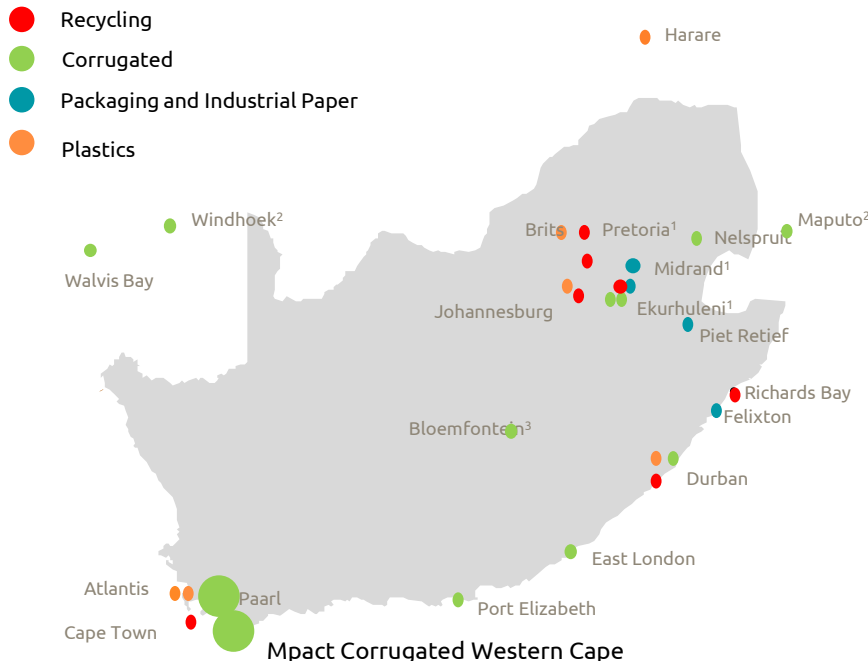
Epping	65,000 tonnes per annum
Kuilsriver	30,000 tonnes per annum

## Products

Epping and Kuilsriver	Corrugated boxes for agricultural, FMCG and industrial markets
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## Certifications/Accreditations

Epping	ISO 14001 ISO 9001 OHSAS 18001
Kuilsriver	ISO 14001 ISO 9001 ISO 22000 OHSAS 18001



# Equipment

## Epping

- Full width corrugator (2500mm)
- 1x6 colour / 5 colour + UV high graphics case maker
- 1x5 colour die cutter (high graphics coated board)
- 2x4 colour die cutters
- 2x3 colour case makers

## Kuilsriver

- High speed narrow width corrugator (1800mm)
- Single face B-flute grape pad corrugator
- 1x4 colour case maker (high graphics uncoated board)
- 1x3 colour case maker
- 1x2 colour case maker
- 1x3 colour die cutter
- Bobst flatbed die cutter

# Achievement



## Mondipak Kuilsriver World Record

**ON THE  
BHS CLASSIC CORRUGATOR  
(300 m/min. design speed)**

**Start-up: August 18, 2008**

On November 2, 2009 Mr. Bailey and his crew achieved  
a world production record with an average speed of

**279 linear meters per minute during one 8-hour shift**

based on the following performance data:

Single wall board C/B-flute	
OEE:	111 %
Availability:	97 %
Total linear meters (8h):	132529
Tons:	106
Order changes:	32

18.11.2009   
Date Georg Bernreuter / Sales Director



BHS Corrugated  
Maschinen- und Anlagenbau GmbH



# Innovation and awards

- Structural design capability
- On-site laboratory
- Graphic design studio
- Computer Aided Packaging Evaluation (CAPE) analysis



National: Gold Pack Awards, 2007, South Africa (Silver Medals)  
International: World Star Award

- Chill Pack
- Retail Ready Wine Pack



National: Gold Pack Awards, 2009, South Africa (Gold Medal)  
International: World Star Award

- Lay Flat Divider



National: Gold Pack Awards, 2011, South Africa (Gold Medals):

- Ice Cream Freezer Transit Pack for Kentucky (Transit & Bulk Packaging Category)
- Itacitrus Lime Export Carton (Export Category)

